

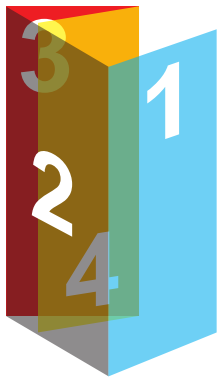


INLAND GROUP

FOLDING GUIDE

ROLL FOLD | 4 PANEL

FLAT SIZE	4	3	2	Front Panel 1
11" x 8.5"	2.625"	2.6875"	2.825"	2.825"
14" x 8.5"	3.4"	3.5"	3.5625"	3.5625"
12" x 9"	2.91"	2.96"	3.05"	3.05"
17" x 11"	4.125"	4.1875"	4.3125"	4.3125"



Interested in a custom size?
Here is how to calculate the size of your panels.

- Panel 1** - Total length of unfolded piece divided by 4
- Panel 2** - Total length of unfolded piece divided by 4
- Panel 3** - Total length of unfolded piece divided by 4, minus .0625"
- Panel 4** - Total length of unfolded piece divided by 4, minus .125"

DOUBLE PARALLEL FOLD | 4 PANEL

FLAT SIZE	4	3	2	Front Panel 1
11" x 8.5"	2.625"	2.6875"	2.75"	2.8125"
14" x 8.5"	3.375"	3.4375"	3.5"	3.5625"
12" x 9"	2.875"	2.9375"	3"	3.0625"
17" x 11"	4.125"	4.1875"	4.25"	4.3125"

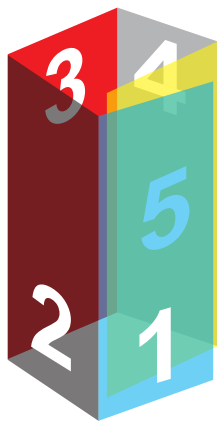


Interested in a custom size?
Here is how to calculate the size of your panels.

- Panel 1** - Total length of unfolded piece divided by 4, plus .0625"
- Panel 2** - Total length of unfolded piece divided by 4
- Panel 3** - Total length of unfolded piece divided by 4, minus .0625"
- Panel 4** - Total length of unfolded piece divided by 4, minus .125"

ROLL FOLD | 5 PANEL

FLAT SIZE	5	4	3	2	Front Panel 1
16" x 9"	3.0125"	3.075"	3.1375"	3.2"	3.29375"
17" x 11"	3.2125"	3.275"	3.3375"	3.4"	3.49375"
18" x 11"	3.4125"	3.475"	3.5375"	3.6"	3.69375"



Interested in a custom size?
Here is how to calculate the size of your panels.

Panel 1 - Total length of unfolded piece divided by 5, plus .09375"

Panel 2 - Total length of unfolded piece divided by 5

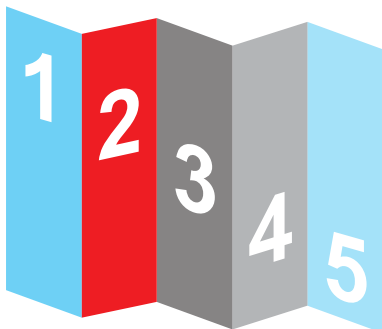
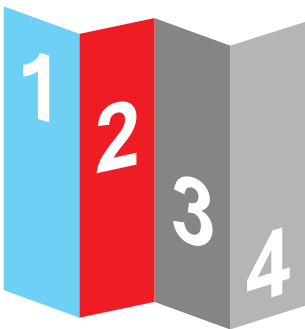
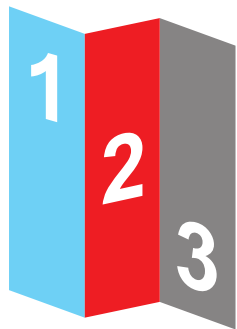
Panel 3 - Total length of unfolded piece divided by 5, minus .0625"

Panel 4 - Total length of unfolded piece divided by 5, minus .125"

Panel 5 - Total length of unfolded piece divided by 5, minus .1875"

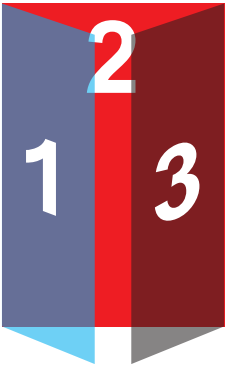
ACCORDIAN FOLD | Z-FOLD

NUMBER OF PANELS	HOW TO CALCULATE THE SIZE OF YOUR PANELS
3	Divide the total length of the unfolded piece by 3
4	Divide the total length of the unfolded piece by 4
5	Divide the total length of the unfolded piece by 5
Custom	Divide the total length of the unfolded piece by number of panels



GATE FOLD | OPEN GATE FOLD

FLAT SIZE	3	2	1
11" x 8.5"	2.71"	5.5"	2.71"
14" x 8.5"	3.46"	7"	3.46"
12" x 9"	2.96"	6"	2.96"
17" x 11"	4.21"	8.5"	4.21"



**Interested in a custom size?
Here is how to calculate the size of your panels.**

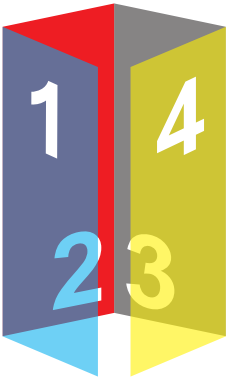
Panel 1 - Total length of unfolded piece divided by 3, minus .03125"

Panel 2 - Total length of unfolded piece divided by 2

Panel 3 - Total length of unfolded piece divided by 3, minus .03125"

GATE FOLD | DOUBLE GATE FOLD

FLAT SIZE	4	3	Front Panel 2	1
11" x 8.5"	2.8125"	2.6875"	2.6875"	2.8125"
14" x 8.5"	3.5625"	3.4375"	3.4375"	3.5625"
12" x 9"	2.0625"	2.9375"	2.9375"	3.0625"
17" x 11"	4.3125"	4.1875"	4.1875"	4.3125"



**Interested in a custom size?
Here is how to calculate the size of your panels.**

Panel 1 - Total length of unfolded piece divided by 4, plus .0625"

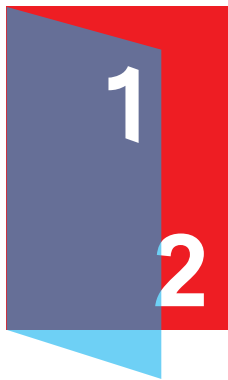
Panel 2 - Total length of unfolded piece divided by 4, minus .0625"

Panel 3 - Total length of unfolded piece divided by 4, minus .0625"

Panel 4 - Total length of unfolded piece divided by 4, plus .0625"

HALF FOLD | 1-FOLD

FLAT SIZE	Front Panel 1	2	ENVELOPE
8" x 6"	4" x 6"	4" x 6"	A-6 (4.75" x 6.5")
10" x 7"	5" x 7"	5" x 7"	A-7 (5.25" x 7.25")
11" x 8.5"	5.5" x 8.5"	5.5" x 8.5"	A-10 (9.5" x 6")
17" x 11"	8.5" x 11"	8.5" x 11"	Booklet Env (9" x 12")



Interested in a custom size?
Here is how to calculate the size of your panels.

Panel 1 - Total length of unfolded piece divided by 2

Panel 2 - Total length of unfolded piece divided by 2

ROLL FOLD 3 PANEL | TRI-FOLD, LETTER-FOLD

FLAT SIZE	3	2	Front Panel 1	ENVELOPE
11" x 8.5"	3.6"	3.66"	3.72"	#10 (9.5" x 4.125")
14" x 8.5"	4.6"	4.66"	4.72"	
12" x 9"	3.9375"	4"	4.0625"	#10 1/2 (9.5" x 4.5")
17" x 11"	5.6"	5.66"	5.72"	



Interested in a custom size?
Here is how to calculate the size of your panels.

Panel 1 - Total length of unfolded piece divided by 3, plus .0625"

Panel 2 - Total length of unfolded piece divided by 3

Panel 3 - Total length of unfolded piece divided by 3, minus .0625"



INLAND GROUP



(714) 993-6000



4305 E. La Palma Ave.
Anaheim, CA 92807



www.ilgroup.biz